OMB Control No.: 2127-0004

Part 573 Safety Recall Report

Manufacturer Name :BMW of North America, LLCSubmission Date :MAY 27, 2021NHTSA Recall No. :21V-401Manufacturer Recall No. :NR

Manufacturer Information :

Manufacturer Name : BMW of North America, LLC Address : P.O. Box 1227 Westwood NJ 07675-1227 Company phone : 18005257417

Vehicle Information :

Vehicle 1:	2000-2001 BMW 3 Series Coupe (323Ci, 325Ci, 328Ci, 330Ci)
Vehicle Type :	LIGHT VEHICLES
Body Style :	2-DOOR
Power Train :	GAS
Descriptive Information :	Approximately 1,237 vehicles were recalled under 19V-851, 19V-852, and 19V-853, the driver air bag inflator date code was inspected, and per the inspection, the inflator was NOT replaced.
	Basis for recall population determination: Vehicle production information and dealer service history was reviewed to determine the potentially affected vehicle population.
	Recall component difference to non-recall component: The recall component contains a single-stage Non-Azide Driver Inflator (NADI).
Production Dates :	MAY 17, 1999 - MAY 31, 2000
VIN Range 1:	Begin :NREnd :NRNot sequential

Population :

Number of potentially involved : 4,511 Estimated percentage with defect : 1%

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Vehicle 2:	1999-2001 BM		30i, 330	xi	
	LIGHT VEHICL				
Body Style :					
Power Train :	GAS				
Descriptive Information :		ag inflator date			r 19V-851, 19V-852, and 19V-853, l, and per the inspection, the inflato
					e production information and dealer tentially affected vehicle population
		ent difference t le-stage Non-A			nent: The recall component (NADI).
Production Dates :	JUN 05, 1998 -	JUN 27, 2000			
VIN Range 1:	Begin :	NR	End :	NR	□ Not sequential
Descriptive Information :	driver air bag i was NOT repla Basis for recall service history Recall compon	nflator date coo ced. population det was reviewed	le was in erminati to detern o non-re	spected, an on: Vehicle nine the pot call compor	9V-851, 19V-852, and 19V-853, th d per the inspection, the inflator e production information and deale tentially affected vehicle population nent: The recall component (NADI).
Production Dates :					
VIN Range 1:	Begin :	NR	End :	NR	☐ Not sequential
-	ct : The driver	front air bag m	odule is e	auipped wi	ith a TAKATA single-stage Non
-	Azide Drive that a popu potentially could affect which was	er Inflator (NAD lation of NADI i contain suspec	I). Analy inflators t sealing Please ref	vses by Joys manufactur conditions Fer to TK Glo	on Safety Systems (JSS) suggest red prior to March 15, 1999 may related to the foil seal tape which obal's Defect Information Report
FMVSS	Z: NR				
VIN Range 1 : Description of Defect : Description of the Defe FMVSS FMVSS	JAN 19, 2000 - Begin : ct : The driver Azide Drive that a popu potentially could affect	MAY 30, 2000 NR front air bag me er Inflator (NAD lation of NADI i contain suspec t deployment. H filed on Novem	End : odule is e I). Analy nflators t sealing Please ref ber 26, 2	NR equipped wi zses by Joys manufactur conditions to Cer to TK Glo 019 for mot	Not sequen ith a TAKATA single-stage Non on Safety Systems (JSS) suggest red prior to March 15, 1999 may related to the foil seal tape whic obal's Defect Information Repor re details.

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Description of the Safety Risk :	Propellant with high moisture content may result in an air bag with reduced restraint. Moist propellant subsequently dried (and potentially influenced by other factors) could burn aggressively, increasing internal pressure and, in a worst case, causing inflator rupture. An inflator rupture may cause metal fragments to pass through the airbag and into the vehicle interior at high speed, which could cause a serious injury or fatality.
Description of the Cause :	Based upon the investigation by Joyson Safety Systems (JSS) to date, the potential for such abnormal deployment may require or be exacerbated by other factors, including manufacturing variation, climatic conditions, vibration, specifics of vehicle applications or other variables not fully understood.
Identification of Any Warning that can Occur :	NR

Involved Components :

Component Name 1:	Driver Air Bag
Component Description :	Driver Air Bag
Component Part Number :	1 095 767, 1 095 763, 6 783 783 ,1 095 764, 6 783 784

Supplier Identification :

Component Manufacturer

Name : Takata (TK Global LLC) Address : 111 Peyerk Court Romeo Michigan 48065 Country : United States

Chronology:

Please refer to BMW's November 26, 2019 Part 573 reports identified as 19V-851, 19V-852, and 19V-853. Although vehicles which contained a driver air bag inflator, which was produced by the supplier after March 15, 1999, were not deemed to be suspect, field monitoring continued.

In November 2019, a parts return testing and analysis program was initiated for inflators produced after March 15, 1999. Between November 2019 and the first quarter of 2021, parts were returned, analyzed, and tested. The testing and analyses indicated that some of these inflators displayed signs of leakage and a decrease in deployment performance. In addition, based upon new information from the field, further analyses were conducted between March and May which suggested that inflators produced by the supplier after March

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15, 1999 may be suspect.

On May 20, 2021, BMW decided in an abundance of caution to conduct a voluntary safety recall for all vehicles where an inspection took place under 19V-851, 19V-852, and 19V-853 and the driver air bag had not been replaced.

Description of Remedy :

Description of Remedy Program :	The driver air bag inflator will be replaced with a newly designed inflator.
	Owners will be notified by First Class mail and instructed to take their vehicle to an authorized BMW center to have the remedy performed for free. Owners who have replaced the driver air bag at their own expense prior to the recall notification may be eligible for reimbursement according to BMW Group's reimbursement plan in accordance with 49 CFR 573.13 and 49 CFR 577.11.
How Remedy Component Differs from Recalled Component :	Driver Air Bag – part number 1 095 767, 1 095 763, 6 783 783 ,1 095 764, 6 783 784
Identify How/When Recall Condition was Corrected in Production :	NR

Recall Schedule :

Description of Recall Schedule :	Notification to dealers is expected to begin and end on May 27, 2021. Notification to owners is expected to begin and end on July 19, 2021.
Planned Dealer Notification Date :	MAY 27, 2021 - MAY 27, 2021
Planned Owner Notification Date :	JUL 19, 2021 - JUL 19, 2021

* NR - Not Reported

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