OMB Control No.: 2127-0004

Part 573 Safety Recall Report

Manufacturer Name :BMW of North America, LLCSubmission Date :MAY 09, 2019NHTSA Recall No. :16V-747Manufacturer Recall No. :NR



Manufacturer Name : BMW of North America, LLC Address : P.O. Box 1227 Westwood NJ 07675-1227 Company phone : 18005257417

Vehicle Information :

Vehicle 1:	2016-2017 BM	W X1 sDrive2	8i, X1 xDrive28i	
Vehicle Type :	LIGHT VEHICLE	ES		
Body Style :	4-DOOR			
Power Train :	GAS			
Descriptive Information :		assemblies"),	s may not fully conform to and Section 4.1.5.1(a)(3)	Section S4.3(j)(2) of FMVSS of FMVSS 208 ("Occupant
Production Dates :	MAY 12, 2016 -	OCT 14, 2016	6	
VIN Range 1:	Begin :	NR	End: NR	☐ Not sequential
Vehicle 2:	2016-2016 BM	W 528i		
Vehicle Type :	LIGHT VEHICLE	ES		
Body Style :	4-DOOR			
Power Train :	GAS			
Descriptive Information :				on S4.3(j)(2) of FMVSS 209 AVSS 208 ("Occupant Crash
Production Dates :	JUN 02, 2016 - J	UN 02, 2016		
Production Dates : VIN Range 1 :		UN 02, 2016 NR	End: NR	🗌 Not sequentia
VIN Range 1:	Begin :	NR	End : NR oman, Cooper S Clubman	🗌 Not sequentia
VIN Range 1 : Vehicle 3 :	Begin :	NR JI Cooper Clul		🗌 Not sequentia
VIN Range 1 : Vehicle 3 :	Begin : 2016-2017 MIN LIGHT VEHICLE	NR JI Cooper Clul		🗌 Not sequentia
VIN Range 1 : Vehicle 3 : Vehicle Type :	Begin : 2016-2017 MIN LIGHT VEHICLE 4-DOOR	NR JI Cooper Clul		🗌 Not sequentia



Number of potentially involved : 15,455 Estimated percentage with defect : 1 %

Population :

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Descriptive Information :	209 ("Seat bel Crash Protecti		nd Section 4.1.5.1 (a) (3)) of FMVSS 208 ("Occupant
Production Dates : VIN Range 1 :		- SEP 20, 2016 NR	End: NR	☐ Not sequential
	LIGHT VEHICI 2-DOOR	-	oor Cooper, Hardtop 4 I	Door Cooper S
Descriptive Information :		t assemblies"), a	<i>v</i>	to Section S4.3(j) (2) of FMVSS) of FMVSS 208 ("Occupant
Production Dates :	MAY 09, 2016	- SEP 21, 2016		
VIN Range 1:	Begin :	NR	End: NR	□ Not sequential
		olls-Royce Ghost		
Vehicle Type : Body Style : Power Train :	LIGHT VEHICI 4-DOOR GAS Approximately	LES y 28 vehicles ma	y not fully conform to S	Section S4.3(j)(2) of FMVSS 209 FMVSS 208 ("Occupant Crash
Vehicle Type : Body Style : Power Train :	LIGHT VEHICI 4-DOOR GAS Approximately ("Seat belt ass Protection").	LES y 28 vehicles ma emblies"), and S	y not fully conform to S	Section S4.3(j)(2) of FMVSS 209 FMVSS 208 ("Occupant Crash
Vehicle Type : Body Style : Power Train : Descriptive Information : Production Dates :	LIGHT VEHICI 4-DOOR GAS Approximately ("Seat belt ass Protection"). AUG 08, 2016 Begin :	LES y 28 vehicles ma emblies"), and S - SEP 13, 2016	y not fully conform to S ection 4.1.5.1(a)(3) of F	MVSS 208 ("Occupant Crash
Vehicle Type : Body Style : Power Train : Descriptive Information : Production Dates : VIN Range 1 : escription of Noncomplia Description of	LIGHT VEHICI 4-DOOR GAS Approximately ("Seat belt ass Protection"). AUG 08, 2016 Begin : ance : the This nonco ce : safety belt with a vehi mechanism nechanism lock as des S4.3(j)(2).	LES y 28 vehicles ma emblies"), and S - SEP 13, 2016 NR - SEP 13,	y not fully conform to S ection 4.1.5.1 (a) (3) of F End : NR res the Emergency Lock vehicle's front left seat. king mechanism and a liance specifically invol lier manufacturing issu jected to the requireme cted vehicles may not fu	MVSS 208 ("Occupant Crash

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Description of the Safety Risk : Description of the Cause :	In a crash in which heavy braking is a slightly more forward position when t the risk of injury. The safety belt is als fully functional. NR	he ELR activates which could incr	rease
Identification of Any Warning that can Occur :			

Supplier Identification :

Component Manufacturer

Name : Autoliv B.V. & Co. KG Address : Otto-Hahn-Strasse 4 Elmshom FOREIGN STATES D-25337 Country : Germany

Chronology :

On September 13, 2016 at the vehicle assembly plant, the emergency locking function of the front left safety belt did not appear to perform properly during vehicle brake testing. Initial analysis pointed to a possible issue with one or both Emergency Locking Retractor (ELR) mechanisms.

Further analysis by the safety belt supplier indicated that a deviation in the ejection molding manufacturing process may have occurred which could impair proper triggering of the ELR's vehicle sensitive mechanism. The manufacturer deviation resulted in the sensor lever and housing to be out of tolerance and cause an interference.

Further analysis and testing suggested that a possible noncompliance with FMVSS 209 Section S4.3(j)(2) may exist.

Additional reviews were conducted to determine the number and production range of potentially affected vehicles.

On October 6, 2016, BMW determined that potentially affected vehicles may not fully conform to FMVSS 209 Section S4.3(j) (2).

On November 4, 2016, BMW submitted a Petition for Inconsequential Noncompliance to NHTSA in accordance with the provision of Part 556.

In May and June 2018, NHTSA contacted BMW and requested that BMW amend its Part 573 Report and Part 556 Petition to include a reference to FMVSS 208 Section 4.1.5.1(a)(3), if appropriate. After review, BMW believes that such an amendment is appropriate. Therefore, on 6 July 2018, BMW is amending its Part 573

The information contained in this report was submitted pursuant to 49 CFR §573

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Report and Part 556 Petition to include a reference to FMVSS 208 Section 4.1.5.1(a)(3).

On May 1, 2019, NHTSA denied the Petition for Inconsequential Noncompliance.

On May 8, 2019, BMW decided to conduct a voluntary recall.

BMW has not received any reports, nor is BMW otherwise aware, of any accidents or injuries related to this issue.

Description of Remedy :

Description of Remedy Program :	The driver's safety belt will be replaced.Owners will be notified by First Class mail and instructed to take their vehicle to an authorized BMW center to have the remedy performed for free. Owners who have had the remedy performed at their own expense prior to the recall notification may be eligible for reimbursement according to BMW Group's reimbursement plan in accordance with 49 CFR 573.13 and 49 CFR 577.11.
5 1	Recalled Component: Driver Safety Belt – p/n; 72 11 7 abc def (abc def – dependent upon brand and model)
Identify How/When Recall Condition was Corrected in Production :	NR

Recall Schedule :

Description of Recall Schedule :	Notification to dealers is expected to begin and end on May 9, 2019. Notification to owners is expected to begin and end on May 9, 2019.
Planned Dealer Notification Date :	MAY 09, 2019 - MAY 09, 2019
Planned Owner Notification Date :	JUL 02, 2019 ⁻ JUL 02, 2019

* NR - Not Reported

The information contained in this report was submitted pursuant to 49 CFR §573